

SOUTH PRODUCTION NOTES

January 18, 2015
3-11 Shift Notes

BASF EMPLOYEES

55 Last Recordable
570 Last Lost Time

183 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / AI 3945:

Restarting line Sunday afternoon after maintenance corrected spiral issue.

Midnight shift: Hold

Day shift: P&S spiral was looked at and motor heater was found to be kicked out. Electrician reset and spiral OK now. Will restart line afternoon shift.

Afternoon shift:

#1 RC / AI 3945 next:

Hold. Scale appears to be OK now.

Midnight Shift: Out of feed

Day shift: Out of feed

Afternoon shift: Out of feed

Exhaust to F1 (no feed)

#2 MED line / Cu-0860:

Hold. Get all dried samples to the lab.

Midnight shift: Hold until Monday

Day Shift: Hold until Monday

Afternoon Shift: Hold until Monday

#2 RC/ Cu 0860:

Hold. When we restart, feed all bags on the floor in the order specified.

Midnight shift: Hold until Monday

Day Shift: Hold until Monday

Afternoon Shift: Hold until Monday

Exhaust to F1

#3 MED/ D-1780 NAQ:

Hold going into afternoon shift Sunday (too many bags). Will replace gear box at the end of run when the liners come in.

Midnight shift: Continue

Day Shift: Continue until mid day shift, then down for cleaning 3rd floor and feeding bags to calciner (too many on floor). Work order written for east mixer seal

Afternoon Shift:

#3 RC / D 1780 NAQ :

Continue to feed. Use NAQ SAP SHEETS in MOD binder

Midnight shift: Continue if suction still OK

Day shift: Continue if suction still OK

Afternoon Shift:

Should be exhausting to Trimer (CTO suction low, suspect exhaust line blockage)

#4 RC / D-0222 KLP:

Tri-mer repaired but low on feed, hold. Trimer exhaust valve is opened manually.

Midnight shift: Hold

Day Shift: Hold

Afternoon Shift:

Exhaust to 4 DC for now (feed off), back to Trimer when feeding again

#5 RC / Cu-0539 next:

Continue. We need to get a surface area from every pallet of drums that comes off the calciner.

Midnight Shift: Continue

Day shift: Continue

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-0257

Use Auto Sampler for bags, and get additional grab sample for each bag. Keep feed rate around 250.

Midnight shift: Continue...do not slam HC-11 elevator inner cage door!

Day Shift: Continue...do not slam HC-11 elevator inner cage door!

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

On Friday afternoon, batch made using lot 180 AI 3945 base, then a new tank made. Will need 7 tank solution sample sent to lab 1st thing Sunday morning for analysis

Midnight Shift: Hold until tank adjusted Monday

Day Shift: Hold

Afternoon Shift:

7 Tank KLP solution:

Elliott advised that radar gauge on tank is not working. Will need repaired.

Midnight Shift: Next tank made, will need to adjust

Day Shift: Per Bill Grodecki, will adjust tank on Monday

Afternoon shift:

Old Pfaudler / D-0257:

See the MOD for special instructions for the lot 9 1708 material that was brought in. Continue, rental DI water unit delivered and installed on Saturday for pfaudler and #3 mixer. You will not be able to pump the water using the RO unit pump...water will deliver by city water pressure, so it will be slower. NOTE: Be sure to sample drainage from each batch made on east pfaudler for D 0257 batches.

Midnight Shift: Continue with batch and keep buggies moving

Day Shift: Continue with batch and keep buggies moving

Afternoon shift: Continue with batches and keep buggies moving

National Dryer: D-0222

Feed when material available.

Midnight Shift: No material

Day shift: No material

Afternoon Shift: No material

PK Blender 3917 Pill Mix:

Starting 3917 pillmix, WOW for south overhead door.

Midnight Shift: Continue with pill mix.

Day shift: Continue with pill mix. Use available Catapal bags in building then rinse out PK for Selexorb. Should be ready for Selexorb midnight shift

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

For Midnight shift: NA

For Day shift: NA

Tower 3 / Cu 0860:

Waiting for gaskets.

Midnight Shift: Hold

Day shift: Hold

Afternoon shift: Hold

Tower 6 / Pd 1930:

Waiting for gaskets

Midnight Shift: Loaded and holding (gaskets). Working on repacking more Pd 1930

Day shift: Loaded and holding (gaskets).

Afternoon shift:

North Screener / Cu-0860:

Run as alcohol permits. Heater is repaired. Exhaust fan turned off.

Midnight shift: Hold

Day shift: Hold

Afternoon shift:

South Screener / Cu-0860:

Run as alcohol permits. Heater is repaired. Exhaust fan turned off

Midnight shift: Hold

Day shift: Hold

Afternoon Shift:

#2662 (west) Pill Machine / next up Al-3917 T 3/16”:

Cleaning and changing to 3917- Sump repaired 1-12-15 & Air pump hooked up for backup.

Midnight shift: Cleaning

Day Shift: Cleaning

Afternoon shift:

#2664 (east) Pill Machine / Al-3917 T 3/16”:

Continue to run.

Midnight shift: Continue

Day Shift: Continue

Afternoon shift:

TK #2 / V 2046/V 2010:

Down for now. Will need to be switched to V-2010 Saggars

Midnight shift: NA
Day Shift: NA
Afternoon shift: NA

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top
Midnight shift: Continue. Has issues with burners 8 and 9 (flames shooting out).
Both turned off. Continue with removing empty saggars from top level.
Day Shift: Continue. Pettry provided instructions for adjusting burners due to
midnight shift issue. Continue with removing empty saggars from top level.
Work order written for scale service...will need to call OCS (product scale
jumping).
Afternoon shift:

Harrop Kiln / AI 3920:

AI 3920 - 90 min Cart- operator must keep area cleaned
Midnight shift: Down
Day Shift: Down
Afternoon shift: Down

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now.
Midnight shift: Continue running out bad (off-colored) strike from afternoon shift
Saturday
Day shift: Continue
Afternoon Shift:

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #2 Line/#2RC
- 4) #1 Line/#1RC
- 5) #5 RC
- 6) South PK (Selexsorb/Al Pill Mix)
- 7) Horne Tabletting Machines
- 8) #4 Tunnel Kiln
- 9) South Precip
- 10) West Pfaudler/National Dryer/#4 RC/Trimer
- 11) Harrop Kiln
- 12) Reduction Towers
- 13) Reduction Tower Screeners

The reduction area is at the bottom of the list due to the gasket delivery timing, please finish adjusting the last load of Pd-1930 this weekend.

The West Pfaudler has moved down the list because of the re-piping that will take place the 1st week of February, that prevents us from jumping into the V-2045 P right after the D-0222 is finished.

Harrop Kiln, if all of the maint/contractor work is done, it can be used on Al-3920 T through next week until we have enough Al-3917 T off of the Hornes to keep it going on Al-3921 T.

If any call-offs or no-shows and questions about what to run, use the above priority list first and call Rob if you are still not sure.